Amendments to the Claims

Claim 1 (currently amended): A method for obtaining an improved estimate of a property of a material produced in a chemical manufacturing process, in which operation of a chemical reactor is controlled through one or more reactor process variables and in which an on-line analyzer <u>that measures data relating to the material is used</u>, the method comprising the steps of:

    <u>(a)</u> mathematically transforming data obtained from [[an]]<u>the</u> on-line analyzer, ~~which measures data relating to the material,~~ to obtain scores correlative to the property of the material; and

    <u>(b)</u> regressing the <u>obtained</u> scores with one or more statistically significant reactor process variables to generate an estimate of the property<u>,</u>

<u>provided, that a reactor variable is not a product physical measurement obtained at or near the on-line analyzer</u>.

Claim 2 (original): The method of claim. 1 wherein the estimate is used in the control of a polyolefin reactor and the reactor is used to manufacture a polymeric material selected from the group consisting of polymers containing at least fifty weight percent of material originating as propylene monomer units, and polymers containing at least fifty weight percent of material originating as ethylene monomer units.

Claim 3 (original): The method of claim 1 wherein a nuclear magnetic· resonance spectrometer is used to obtain free induction decay curve data which is mathematically transformed to obtain scores, and in which the scores are regressed with the one or more process variables for the purpose of estimating melt flow rate of the polymeric material.

Claim 4 (original): The method of claim 1 wherein the on-line analyzer is selected from the group consisting of nuclear magnetic resonance, near infrared, infrared, ultraviolet-visible, X-ray fluorescence, ultrasonic, and Raman spectrometers.

Claim 5 (original): The method of claim 1 wherein at least a portion of the chemical manufacturing process occurs in a chemical reactor.

Claim 6 (original): The method of claim 5 wherein the chemical reactor is selected from the group consisting of gas phase fluidized bed reactors, gas phase subfluidized bed reactors, stirred tank reactors, liquid pool reactors, gas loop reactors having one or more fluidization domains, and supercritical loop reactors.

Claim 7 (original): The method of claim 6 wherein the on-line analyzer is a nuclear magnetic resonance spectrometer, and the scores are obtained by mathematically transforming free induction decay curves from the spectrometer.

Claim 8 (original): The method of claim 5 wherein nuclear magnetic resonance spectrometer is used to obtain data which is mathematically transformed to obtain scores which are regressed with one or more process variables for the purpose of estimating a melt flow rate of a polymeric material.

Claim 9 (original): The method of claim 8 wherein the process employs a polyolefin reactor, and the polymeric material is selected from the group consisting of polymers containing at least fifty weight percent of material originating as propylene monomer units and polymers containing at least fifty weight percent of material originating as ethylene monomer units.

Claim 10 (original): The method of claim 9 wherein the polymeric material is an impact copolymer comprising polymerized propylene and ethylene monomer units.

Claim 11 (original): The method of claim 9 wherein the polymeric material comprises at least fifty weight percent of material originating as propylene monomer units and at least two weight percent of material originating as monomer units of an olefin other than propylene or an alpha olefin having four or more carbon atoms.

Claim 12 (original): The method of claim 9 wherein the polymeric material comprises at least fifty weight percent of material originating as ethylene monomer units and at least two weight percent of material originating as monomer units of propylene or an alpha olefin having four or more carbon atoms.

Claim 13 (original): The process of claim 1 wherein the regression is a non-linear regression.

Claim 14 (original): The process of claim 1 wherein the regression is a linear regression.

Claim 15 (original): The process of claim 1 wherein at least one of the at least one process variable is a reactor process variable selected from the group consisting of Al/Mg ratio, first reactor catalyst yield, second reactor incremental catalyst yield, first reactor offgas temperature, hydrogen to propylene ratio for the first reactor, hydrogen to propylene ratio for the second reactor, ethylene to propylene ratio for the second reactor, and percent rubber in a final impact copolymer product.

Claim 16 (currently amended): A chemical manufacturing process comprising the steps of:

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    (a)   using an on-line analyzer to collect data related to a chemical material at a point within the manufacturing process;

    (b)   mathematically transforming the data to produce scores related to a property of interest of the chemical material;

    (c)   regressing the scores with one or more statistically significant reactor process variables to produce an estimate of the property of interest for the chemical material; and

    (d)   inputting the estimated property into a controller used in the chemical manufacturing process,

provided, that a reactor variable is not a product physical measurement obtained at or near the on-line analyzer.

Claim 17 (original): The process of claim 16 further comprising the step of varying the output of the controller in response to the inputted estimated property to cause the property of interest to move toward a desired value.

Claim 18 (original): The process of claim 17 wherein the controller is selected from the group consisting of PID and fuzzy logic controllers.

Claim 19 (original): The process of claim 18 wherein there are at least two or more controllers selected from the group of PID controllers, fuzzy logic controllers, and combinations thereof.

Claim 20 (original): The process of claim 16 wherein the process includes a chemical reactor and one or more process variables are reactor process variables.

Claim 21 (original): The process of claim 20 wherein the chemical reactor is selected from the group consisting of gas phase fluidized bed reactors, gas phase subfluidized bed reactors, stirred tank reactors, liquid pool reactors, gas loop reactors having one or more fluidization domains, and supercritical loop reactors.

Claim 22 (original): The process of claim 16 wherein the on-line analyzer is selected from the group consisting of nuclear magnetic resonance, near infrared, infrared, ultraviolet-visible, X-ray fluorescence, ultrasonic, and Raman spectrometers.

Claim 23 (original): The process of claim 16 wherein the data collected comprise free induction decay curves obtained from a nuclear magnetic resonance spectrometer.

Claim 24 (original): The process of claim 23 wherein the property of interest is melt flow rate.

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Claim 25 (original): The process of claim 21 wherein the data collected comprise free induction decay curves obtained from a nuclear magnetic resonance spectrometer, and wherein the property of interest is melt flow rate.

Claim 26 (original): The process of claim 20 wherein the process employs a polyolefin reactor to manufacture a polymeric material, and the polymeric material is selected from the group consisting of polymers containing at least fifty weight percent of material originating as propylene monomer units and polymers containing at least fifty weight percent of material originating as ethylene monomer units.

Claim 27 (original): The process of claim 20 wherein the chemical manufactured in the chemical manufacturing process comprises a polymeric chemical selected from the group consisting of terephthalic acid, polystyrene, polyethylene, polypropylene, polymers of alpha-olefin monomers containing from 4 to 20 carbon atoms, polyvinyl chloride, polyethylene terephthalate, and combinations thereof.